OCTORAL

PREPARATION

Colour check
Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.

Cleaning
Clean with TD20 Silicone Remover and/or TD80 Octobase Eco Degreaser.

Protection
Use suitable respiratory protection (fresh air supply respirator is strongly recommended).

OCTOBASE ECO PLUS SYSTEM: 3-STAGE CANDY EFFECT COLOURS

STEP 1

Application
Apply 1 coat of PW170 Washprimer

Apply one of our recommended products* listed below in the recommended Grey Shade:

PRODUCT	COAT(S)
PF131 HS Surfacer	1
PH254 High Production Non-Sanding Primer	1

* For mixing ratios, please refer to the Technical Data Sheet

Blending
Blend into the adjacent panel with our recommended Grey Shade for a perfect colour match.

Flash-off
12 - 15 minutes.

STEP 2

Application
Apply the undercoat colour, including the drop-coat.

Blending
Blend into the adjacent panel or into the blending area. **Ensure that the colour overlaps the primer. Second coat should overlap previous coat.**

Flash-off
Until a uniform matt surface.

STEP 3

Application
Apply the translucent basecoat of your choice (The number of coats has been determined by your spray-out).

Blending
Blend the translucent basecoat over the edge of the undercoat colour.

Dry Time
Until a uniform matt surface (Drying time can vary based on ambient/booth temperature and humidity).

STEP 4

Application
Apply a recommended clear coat suitable for the Octobase Eco Plus System.

BLEND ON PANEL REPAIR

When the repair is done on a panel where blending is required, the edge of the PF131 HS Surfacer or the PH254 High Production Non-Sanding Primer in the recommended Grey Shade should be melted in with TA855 2K Spot Repair Thinner and/or TA875 Fade-Out Thinner.

RECOMMENDED PRODUCTS

PW170 Washprimer
PF131 HS Surfacer
PH254 High Production Non-Sanding Primer
TA855 2K Spot Repair Thinner
TA875 Fade-Out Thinner
MS/HS/HS420 Clear Coats

valspar
AUTOMOTIVE