

OCTOBASE SYSTEM: MAZDA 46G MACHINE GREY

PREPARATION



Colour check

Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.



Protection

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).



Application

Apply B23 + 200% TA920 Uni Thinner Slow @ 1,6 bar 23 psi over the blending area, this could also be applied over the entire repair area (optional).

	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	1,2-1,3	1,6/22
HE	1,2-1,3	1,6/22

Flash-off

Until a uniform matt surface.

Application

After flash-off apply recommended Special UC + 100% TA920 Uni Thinner Slow @ 1,6 bar 23 psi.

Blending

Blend into the adjacent panel.

Flash-off

Until a uniform matt surface.



Cleaning Clean with TD20 Silicone Remover and/or TD80 Octobase Eco Degreaser.



Surface preparation Use sanding paper grit P500 or finer on repair area, and P1500 on blending area.





Application Apply two coats 46G + 300% TA920 Uni Thinner Slow @ 1,6 bar 23 psi till uniform.

In order to ensure that the metallic particles remain properly oriented on the surface the following application method is recommended.



Prepare colour and add 300% TA920 Uni Thinner Slow to 46G. Apply a crossed layer "mist-coat" @ 1,6 bar 23 psi and double distance. Do not apply the "mist-coat" wet this will create a sparkling effect instead of a flat mirror effect.



Blending Blend into the adjacent panel.



Flash-off Until a uniform matt surface.





Apply a recommended Clear Coat suitable for the Octobase System.



Tack between each layer and before clear coat, the repair and blend area.

Apply a mist coat first when applying clear. 5 minutes flash off before next coat.

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