

PREPARATION



Colour check

Always determine the right colour and/or colour variant. This should be done at the earliest stage possible, preferably when estimation of the repair is done. Creating a spray-out at this stage is best practice.



Cleaning

Clean with TD20 Silicone Remover, TD80 Octobase Eco Degreaser and/or TD25 Antistatic Degreaser.



Protection

Use suitable respiratory protection (fresh air supply respirator is strongly recommended).

TOBASE ECO PLUS SYSTEM: 3-STAGE CANDY EFFECT COLOURS



Application

Apply one of the recommended products* listed below in the recommended Grey Shade:

PRODUCT	COAT(S)
PA65 1K Plastic Primer	1
PH254 High Production Non-Sanding Primer	1

* For mixing ratios, please refer to the Technical Data Sheet

Blending

Blend into the adjacent panel with our recommended Grey Shade for a perfect colour match.



Flash-off

12 - 15 minutes.

Apply the undercoat colour, including the drop-coat.

Blending

Blend into the adjacent panel or into the blending area. Ensure that the colour overlaps the primer. Second coat should overlap previous coat.

Flash-off

Until a uniform matt surface.



Application

Apply the translucent basecoat of your choice (The number of coats has been determined by your spray-out).

Blending

Blend the translucent basecoat over the edge of the undercoat colour.

Dry Time

Until a uniform matt surface (Drying time can vary based on ambient/booth temperature and humidity).







Application

Apply a recommended clear coat suitable for the Octobase Eco Plus System.

BLEND ON PANEL REPAIR



When the repair is done on a panel where blending is required, the edge of the PH254 High Production Non-Sanding Primer in the recommended Grey Shade should be melted in with TA855 2K Spot Repair Thinner and/or TA875 Fade-Out Thinner.

RECOMMENDED PRODUCTS



PH254 High Production Non-Sanding Primer PA65 1K Plastic Primer TA855 2K Spot Repair Thinner TA875 Fade-Out Thinner MS/HS/HS420 Clear Coats

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